

542,642

10 Dec'd 13

19 JUL 2005

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property
Organization
International Bureau(43) International Publication Date
9 December 2004 (09.12.2004)

PCT

(10) International Publication Number
WO 2004/107488 A1(51) International Patent Classification⁷: **H01M 8/02**(21) International Application Number:
PCT/KR2003/001226

(22) International Filing Date: 23 June 2003 (23.06.2003)

(25) Filing Language: Korean

(26) Publication Language: English

(30) Priority Data:
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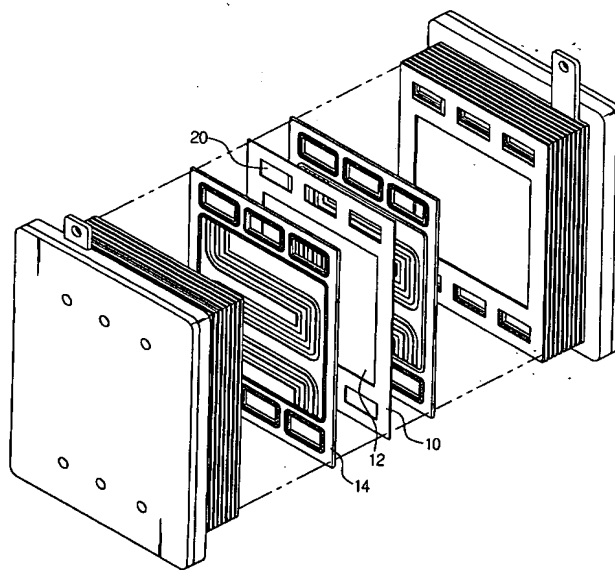
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(81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE,

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(54) Title: A SEALING STRUCTURE FOR POLYMER ELECTROLYTE FUEL CELL



(57) Abstract: The present invention relates to a sealing structure for polymer electrolyte fuel cell, which comprises a bipolar plate with sealing groove to be filled with rubber using a dispenser; and a gasket interposed between the bipolar plate and a membrane electrode assembly. That is, according to the present invention, the thickness deviation in a gasket can be softened by interposing a gasket between a rubber and a membrane electrode assembly after filling rubber in a sealing groove formed on a bipolar plate using a dispenser. Also, nonuniform stress distribution can be resolved because a gasket covers with a pressure despite the height deviation of rubber, and a stress is not directly transmitted to a membrane electrode assembly and dispersed by a gasket despite nonuniform stress distribution.

WO 2004/107488 A1



ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO,
SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM,
GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

Published:

— *with international search report*

A SEALING STRUCTURE FOR POLYMER ELECTROLYTE FUEL CELL

Field of the Invention

The present invention relates to a sealing structure for polymer electrolyte fuel cell, and more particularly to the sealing structure for polymer electrolyte fuel cell to prevent reaction gas or coolant etc. from leaking through the commissure between a bipolar plate and a membrane electrode assembly.

Background of the Invention

In general, a polymer electrolyte fuel cell generates electricity and heat by electrochemically reacting a fuel gas containing hydrogen and an oxidizer gas containing oxygen. The polymer electrolyte fuel cell is capable of working at a low temperature of 70-80°C and of maintaining great current density. In these reasons, the polymer electrolyte fuel cell has fast startup performance, can be miniaturized, and can be made into light weight cells, thus suitable for use in such applications as portable power source, power source for vehicles, residential equipments of steam supply and power generation, etc.

Fig. 1 illustrates an embodiment of the polymer electrolyte fuel cell, which comprises a membrane electrode assembly(MEA, 10) comprising a polymer electrolyte membrane and an electrode, a gas diffusion layer(fluid distribution layer, 12) delivering

the gas used in a reaction to the electrode and discharging the reaction products, a
conductive bipolar plate(separator, 14) supplying a reaction gas and a coolant from
outside and separating oxidized electrode(anode) from deoxidized electrode(cathode),
and the like. A fuel cell is composed by stacking these membrane electrode assembly,
5 gas diffusion layer and bipolar plate as many as necessary, and the stack forms a single
body with an appropriate pressure given from outside by a equipment, so each unit cell
is not out of line or slipped.

Also, a number of manifolds(20) are formed in the upper part and the lower part
of the membrane electrode assembly(10) and the bipolar plate(14) for supplying or
10 discharging hydrogen, oxygen needed in a reaction, and coolant needed to cool the
reaction heat. And hydrogen, oxygen and coolant supplied from outside are taken into
the electrode passing through a pipe outside the stack, the manifold of the bipolar plate,
and a gas-flow path formed on the bipolar plate of each unit cell.

On the other hand, a sealing means should be included to prevent hydrogen,
15 oxygen and coolant from leaking from each manifold and the reaction site where
hydrogen and oxygen react. However, in the fuel cell, often stopping are repeated by its
own characteristics, and expansion and contraction are frequently occurred during the
fuel cell operation because of the heat generated by the chemical reaction. Therefore, a
sealing structure for the fuel cell must exert sealing performance in the case of frequent
20 expansion and contraction, and only if the stress distribution arising in each element of

fuel cell in expansion and contraction is as uniform as possible, the fatigue failure can be prevented.

For this, a gasket is disposed around the electrode and manifold. As a gasket for sealing the fuel cell, silicon sheet or Teflon sheet strengthened by glass fibers is often
5 used because of its easy manufacturing advantage and little thickness deviation.

This strengthened silicon sheet or Teflon sheet has an excellent mechanical strength supported by internal glass fibers, so it can exert mechanical toughness under the excessive pressure in the time when a stack is bound. But the rate of contraction and restoration are not so high that, when the fuel cell operates, gas is apprehended to leak
10 for the expansion of parts by heat and water. Moreover gas can leak through the surface of the gasket because the surface is rough and the material is relatively hard.

Another defect is that, if formed thicker than a gas diffusion layer when a stack is bound, the resistance increases because the mechanical strength is greater than that of a carbon paper or a carbon cloth generally used as a gas diffusion layer, and the contact
15 between a gas diffusion layer and a bipolar plate is not tight. On the contrary, there is a problem that, if formed too thin, gas leaks because the pressure on the surface of the gasket is not enough. Therefore it is difficult to determine the proper thickness.

Another way for sealing the fuel cell is to use rubber with superior elastic restitution force and soft property containing silicon, fluorine or olefin as a material of a
20 gasket. There are the way of manufacturing a gasket in the shape of O-ring using a

metal mold, the way of jet molding with a metal mold being placed directly on a bipolar plate, and the way of manufacturing a gasket using a dispenser, etc in the way of manufacturing a gasket of rubber.

The way of manufacturing a gasket in the shape of O-ring using a metal mold
5 has the defect that, after manufacturing a gasket, it must be placed on the surface of a bipolar plate one by one when a stack is bound. And the way of jet molding with a metal mold being placed directly on a bipolar plate has the defect that, in the time of manufacturing a gasket, the shape and the dimension of a metal mold must be same with the gasket.

10 Also, the conventional way of manufacturing a gasket using a dispenser is the way of putting sealant in an injector and the like and pressing it, so has the problem that the height of rubber at starting point and ending point cannot be set uniformly. That is, the liquid state of rubber material is filled along a route of a sealing groove using a dispenser operated by X-Y axis robot, after forming the sealing groove in advance on a
15 bipolar plate, with a width and a depth. The rubber overlaps in ending point with that of starting point, so height become greater than that of other part.

Hereby the pressure of the surface on the bipolar plate and the membrane electrode assembly become nonuniform when a stack is bound, so not only sealing performance is lowered but also the life span of fatigue failure is shortened by this

20 nonuniform stress distribution when used in the case of long term repeatedly.

Summary of the Invention

The present invention was invented to overcome the defects of conventional technologies, and it is an object of the present invention to provide a sealing structure
5 for polymer electrolyte fuel cell whose structure not only does not lower the sealing performance although the thickness deviation of a gasket occurs, but also can disperse nonuniform stress distribution onto a bipolar plate and a membrane electrode assembly.

It is another object of the present invention to provide a sealing structure for polymer electrolyte fuel cell wherein rubber can be filled in a sealing groove formed on
10 a bipolar plate using a dispenser comparatively easy to handle, to have entirely uniform height, to improve sealing performance by preventing the nonuniform pressure on a surface, and to extend the life span of products.

To solve above technical problem, the present invention comprises a bipolar plate with sealing groove to be filled with rubber using a dispenser; and a gasket
15 interposed between the bipolar plate and a membrane electrode assembly.

That is, according to the present invention, the thickness deviation in a gasket can be softened by interposing a gasket between a rubber and a membrane electrode assembly after filling rubber in a sealing groove formed on a bipolar plate using a dispenser. Also, nonuniform stress distribution can be resolved because a gasket covers
20 with a pressure despite the height deviation of rubber, and a stress is not directly

transmitted to a membrane electrode assembly and dispersed by a gasket despite nonuniform stress distribution.

It is desirable that the sealing groove is formed in the perimeter of the reaction site of bipolar plate, and the perimeter of the manifold of hydrogen, oxygen and coolant
5 as well.

On the other hand, in the case of using a dispenser, because the difference of height between at starting point and at ending point is relatively greater than that of other parts, it is desirable to further comprise an anchor in contact with the sealing groove, whose width is greater than the width of the sealing groove.

10 That is, by filling rubber by controlling a dispenser to start from the anchor and end in the anchor, the height of starting point and ending point can be uniform. And the width of the anchor is wide enough, although the height increases temporarily by the partial overlapping of starting point with ending point, the height becomes uniform by the diffusing of rubber right and left.

15 It is preferable that the anchor has a width of 1.5 times of the width of the sealing groove. Thereby, damaging the sealing performance, with the rubber being diffused excessively and thinner than that of sealing groove, can be prevented effectively.

Also, it is desirable that the sealing groove and the anchor have same depth, for
20 a dispenser to move at uniform speed. Because, in the case that the depth of an anchor is

different from the depth of sealing groove, the nonuniform moving speed of a dispenser can be brought about to fill up to the surface of groove.

On the other hand, an anchor can be located anywhere only if it is contacted with the sealing groove. That is, by expanding the partial width of sealing groove right and left, an anchor can be formed. But, it is more desirable that the anchor is formed vertically to a route direction of the sealing groove in the periphery of the sealing groove.

That is, on the characteristic of working, the height of rubber filled in an anchor portion is greater than the height of rubber filled in a sealing groove portion, and when the bipolar plate is bound to a fuel cell stack relatively more force is given to the perimeter of a bipolar plate than inner part. Therefore, by forming an anchor in the periphery of sealing site, the pressure given to the perimeter can be absorbed effectively, and consequently the pressure given to the entire bipolar plate can be distributed uniformly. In this respect, it is more desirable that the anchors on each of the bipolar plate located in the front and the rear of said membrane electrode assembly, are located symmetrically to each other when a fuel cell bound to a stack.

On the other hand, the rubber is made of any of rubber materials containing silicon, fluorine or olefin.

Also, it is desirable that the gasket is manufactured of the same material with the bipolar plate by this the deformation and nonuniform stress distribution caused by

the difference of heat expansion rate can be prevented.

Also, the present invention includes a polymer electrolyte fuel cell comprising the sealing structure above-mentioned.

5 Brief Description of the Drawings

Fig. 1 is an exploded perspective view for illustrating general structure of polymer electrolyte fuel cell.

Fig. 2 is a front side elevation view illustrating bipolar plate in an embodiment of sealing structure of polymer electrolyte fuel cell according to the present invention.

10 Fig. 3 is a perspective view illustrating A portion in Fig. 2 enlarged.

Fig. 4 is a view equivalent to Fig. 1 illustrating polymer electrolyte fuel cell applied to by bipolar plate illustrated in Fig. 2.

Fig. 5 is a vertical cross section view illustrating the pre-assembled state of polymer electrolyte fuel cell illustrated in Fig. 4.

15 Fig. 6 is a vertical cross section view illustrating the assembled state of polymer electrolyte fuel cell illustrated in Fig. 5.

Detailed Description of the Invention

Hereinafter, an embodiment of polymer electrolyte fuel cell according to the
20 present invention will be described in more detail with reference to the accompanying

drawings. Also, in the present invention, the basic functional principle and process of fuel cell are same with that of conventional things, so the explanation for these is omitted.

Referring to Fig. 2, in the central part of Bipolar plate 100 of the embodiment, a
5 reaction site 102 where hydrogen reacts with oxygen is formed, in the upper part manifold 104, 106, 108 are formed where each of hydrogen, oxygen and coolant is supplied. Also, in the lower part manifold 104', 106', 108' to discharge each of coolant, oxygen and hydrogen are formed.

The Bipolar plate 100 plays the role that hydrogen and oxygen do not mixed in
10 a fuel cell, and that membrane electrode assembly is connected electrically, and functions as mechanical supporter of stacked unit cells. Also it functions that reaction gas flows to electrode evenly, membrane is not dry through adequate water management, and water created in deoxidation electrode is discharged. As the material of bipolar plate 100 graphite or carbon composite can be used, and also metallic plate is used. In the
15 case of metallic plate is used, it can be eroded so it is necessary to coat the surface with high-conductive, anticorrosive material. In this embodiment carbon composite is used as bipolar plate 100.

On the other hand, in the perimeter of the reaction site and each manifold, sealing grooves 110, 110' are formed, in Fig. 2 and Fig. 3 the sealing grooves filled with
20 rubber are illustrated. Here, in the lower left part of the sealing groove 110 located in a

reaction site, the anchor 112 which has the width of 1.5 times of the width of the sealing groove 110 is formed to be extended toward the outside of bipolar plate 100. The sealing groove and the anchor can be formed by CNC processing or press metallic pattern etc., the sealing groove 110 is formed to have the depth of 0.3mm and the width of 2mm in the illustrated embodiment, and the anchor 112 is formed to have the depth of 0.3mm and the width of 3mm. In this time, rubber is discharged from a dispenser(not illustrated) with the width of 1.2mm and the height of 0.60mm. That is, rubber is filled in a sealing groove in the state of partially projected from the surface of bipolar plate, and the definite dimension of a sealing groove and an anchor is changeable according to the required capacity and the size of fuel cell.

As illustrated in Fig. 3, if the filling work of rubber start from the anchor 112 and finish in the anchor 112, because the anchor is formed widely enough, although the height of rubber filled in is nonuniform, it is diffused right and left, the starting point overlap with the ending point, and the height of the rubber becomes uniform.

After rubber is filled in a sealing groove and an anchor, if bipolar plate is heat-treated in the oven of 100℃ for 30 minutes, liquid rubber dried into solid. On the other hand, rubber is filled in the perimeter of the hydrogen, oxygen and coolant manifold as well in the same way with above.

Referring to Fig. 4 - 6, ordinary membrane electrode assembly 300 is located in the center of a fuel cell using above bipolar plate 100, a couple of gasket 200, 200' are

in contact with the front and rear side of membrane electrode assembly 300, bored in the portion of 202, 204, 206, 208, 206', 208' each corresponding to the reaction site 102, hydrogen, oxygen and coolant manifold 104, 106, 108, 104', 106', 108', and a couple of the bipolar plate 100, 100' are adhered to the outside.

5 A couple of gas diffusion layer 310, 310' are adhered to the central front and rear side of the membrane electrode assembly 300, and the edge of the portion 202 of the gasket 200 corresponding to reaction site is adhered to, in contact, the side of the gas diffusion layer 310, so membrane electrode assembly 300 function as structural supporter to uniform the entire thickness. Above hydrogen, oxygen and coolant
10 manifold 304, 306, 308 are formed in the upper and lower part of membrane electrode assembly 300.

 In Fig. 5 the rubber 110, 110' is projected from the surface in a certain amount, but in the assembled state illustrated in Fig. 6 the rubber maintains the state of pressed and adhered by the surface of the gasket 200, so the leakage can be prevented by the
15 rubber although the thickness of gasket is nonuniform. Also, not because the stress given by the counter-force from the press of rubber is not directly transmitted to membrane electrode assembly, but because it is transmitted uniformly diffused through the gasket, the deformation and the destruction by nonuniform stress distribution is prevented.

Industrial Applicability

According to the present invention comprised as above mentioned, not only sealing performance is highly improved because a rubber and a gasket seal doubly, but also in the case the surface of rubber or gasket is nonuniform it is buffered and supplemented by the interaction, it is a merit that if used for long term repeatedly, initial sealing performance can be maintained as it is.

That is, although the deviation is occurred in the thickness of a gasket, it is in contact with the rubber partially projected from a bipolar plate, and the minuteness can be lowered in the time of gasket processing, so not only manufacturing cost can be reduced but also design can be accomplished more flexibly. And, in the case that the surface of rubber discharged by a dispenser is nonuniform, not only perfect sealing is possible because it is assembled in the state that the surface of a gasket is compressed but also the problem by nonuniform stress distribution can be minimized because the stress generated by rubber, even if not uniform, is transmitted to membrane electrode assembly diffused through gasket.

Also, by setting up an anchor in a part of a sealing groove filled with rubber, there is an effect that not only height deviation in the starting point and the ending point of rubber filled by a dispenser can be minimized, but also production cost can be reduced by reducing the loss of the rubber material.

What is claimed is:

1. A sealing structure for polymer electrolyte fuel cell comprising:
a bipolar plate with sealing groove to be filled with rubber using a dispenser;
5 and
a gasket interposed between said bipolar plate and a membrane electrode assembly.
2. The sealing structure for polymer electrolyte fuel cell as in claim 1, further
10 comprising an anchor in contact with said sealing groove, whose width is greater than the width of said sealing groove.
3. The sealing structure for polymer electrolyte fuel cell as in claim 2, wherein
said anchor has a width of 1.5 times of the width of said sealing groove.
15
4. The sealing structure for polymer electrolyte fuel cell as in claim 3, wherein
said sealing groove and said anchor have same depth.
5. The sealing structure for polymer electrolyte fuel cell as in claim 1, wherein
20 said anchor is formed vertically to a route direction of said sealing groove in the

periphery of said sealing groove.

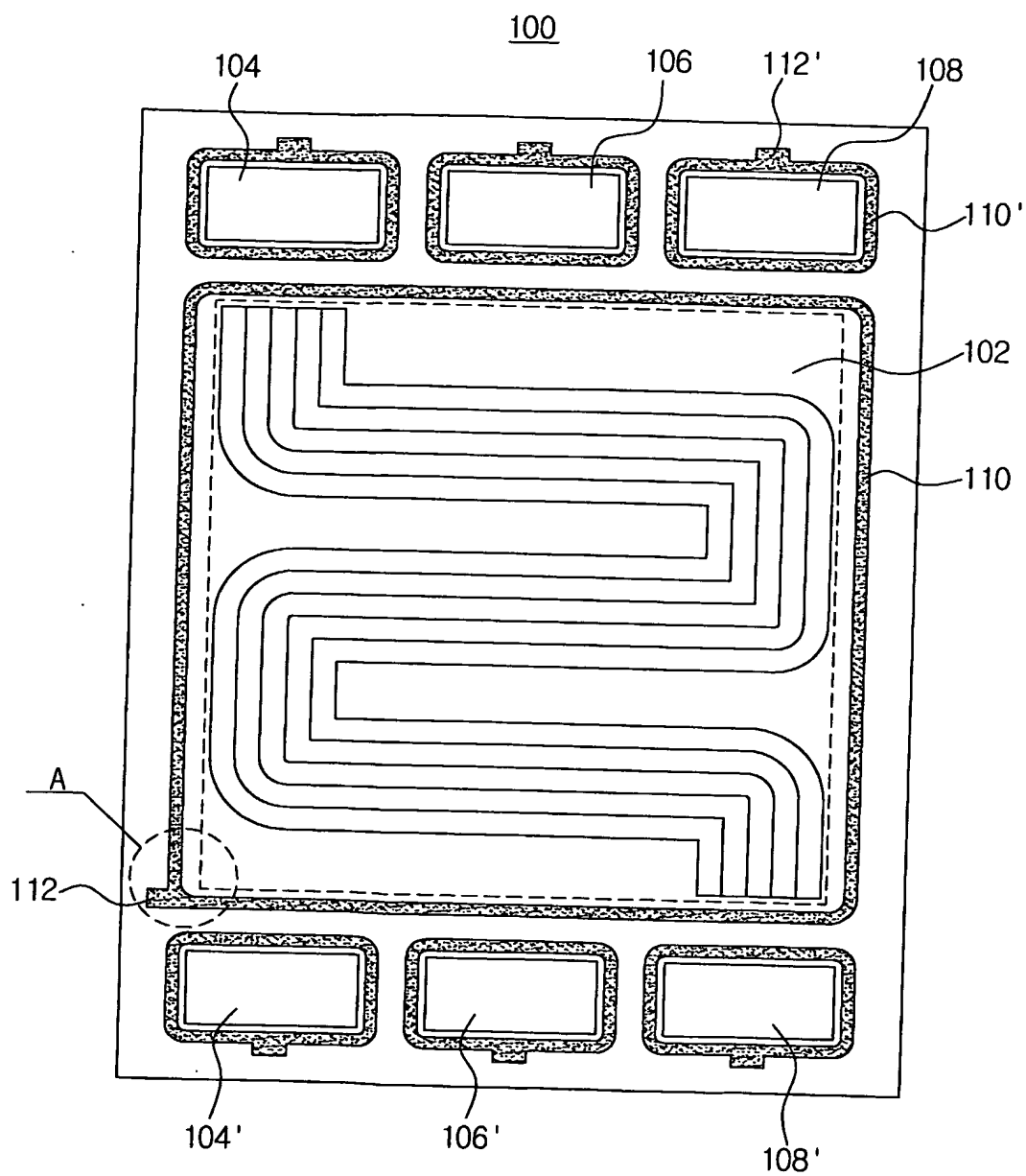
6. The sealing structure for polymer electrolyte fuel cell as in claim 5, wherein
said anchors on each of said bipolar plate located in the front and the rear of said
5 membrane electrode assembly, are located symmetrically to each other.

7. The sealing structure for polymer electrolyte fuel cell as in claim 1, wherein
said rubber is made of any of rubber materials containing silicon, fluorine or olefin.

10 8. The sealing structure for polymer electrolyte fuel cell as in claim 1, wherein
said gasket is manufactured of the same material with said bipolar plate.

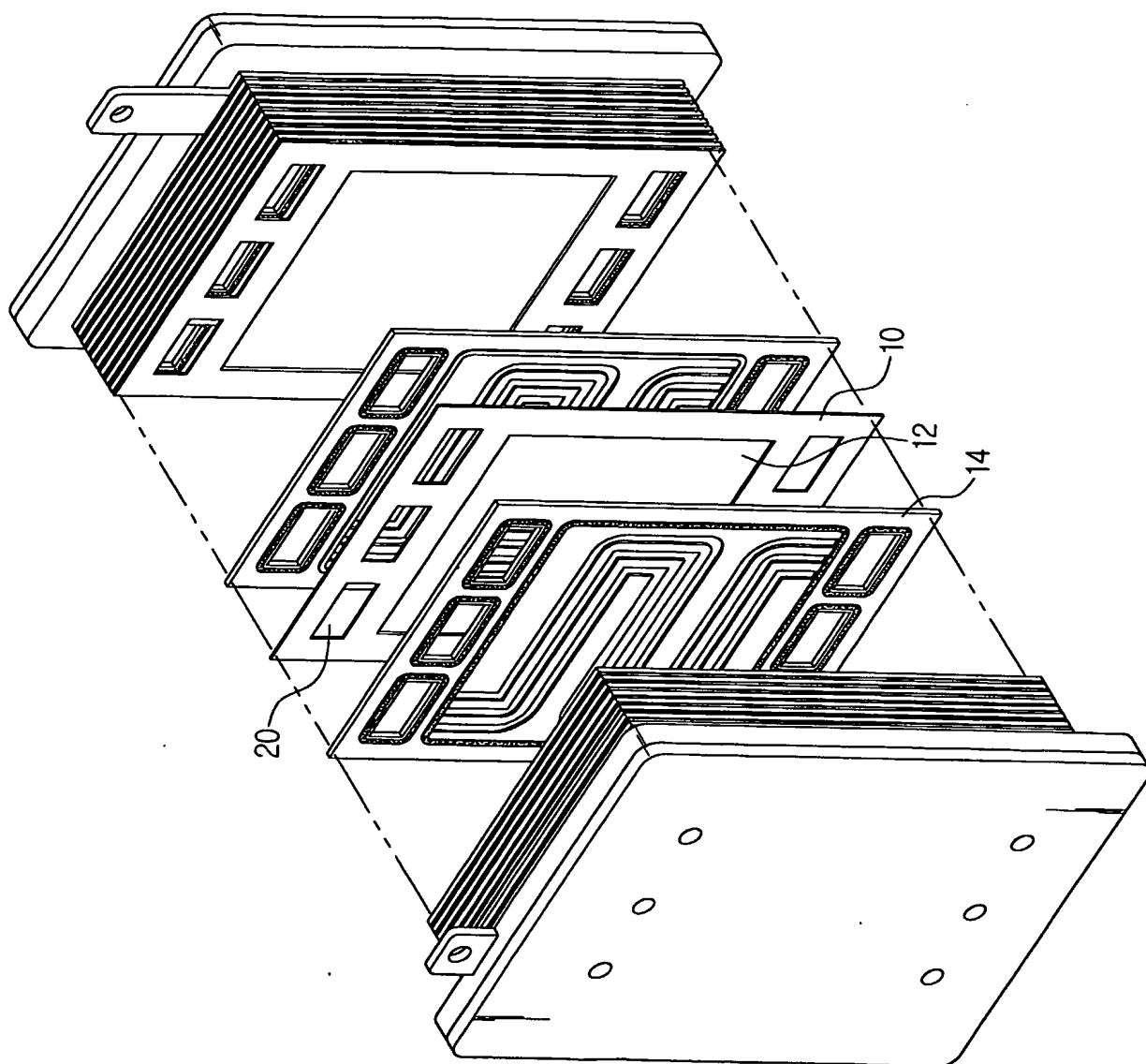
9. A polymer electrolyte fuel cell comprising said sealing structure stated in
any of claims 1 - 8.

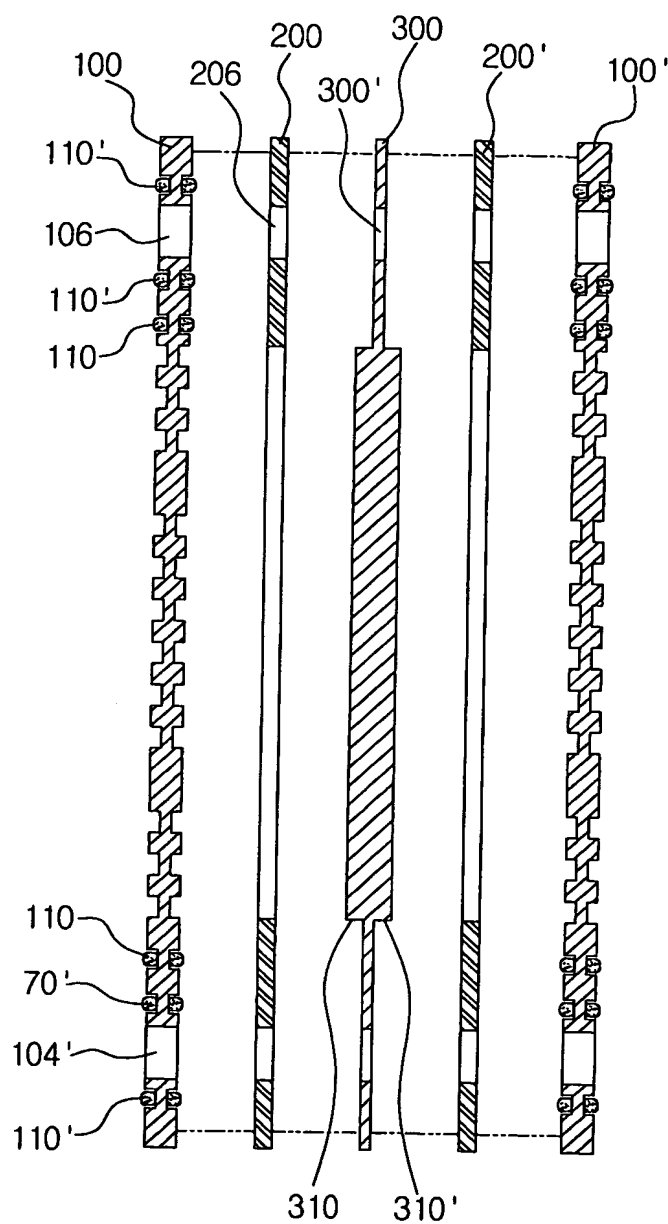
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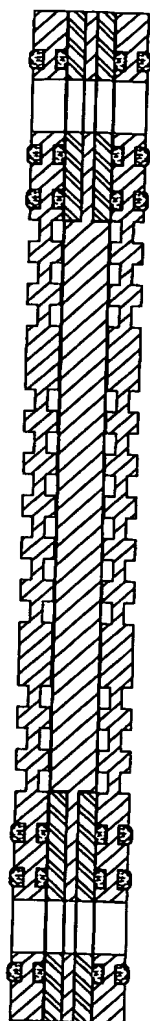
FIG. 2

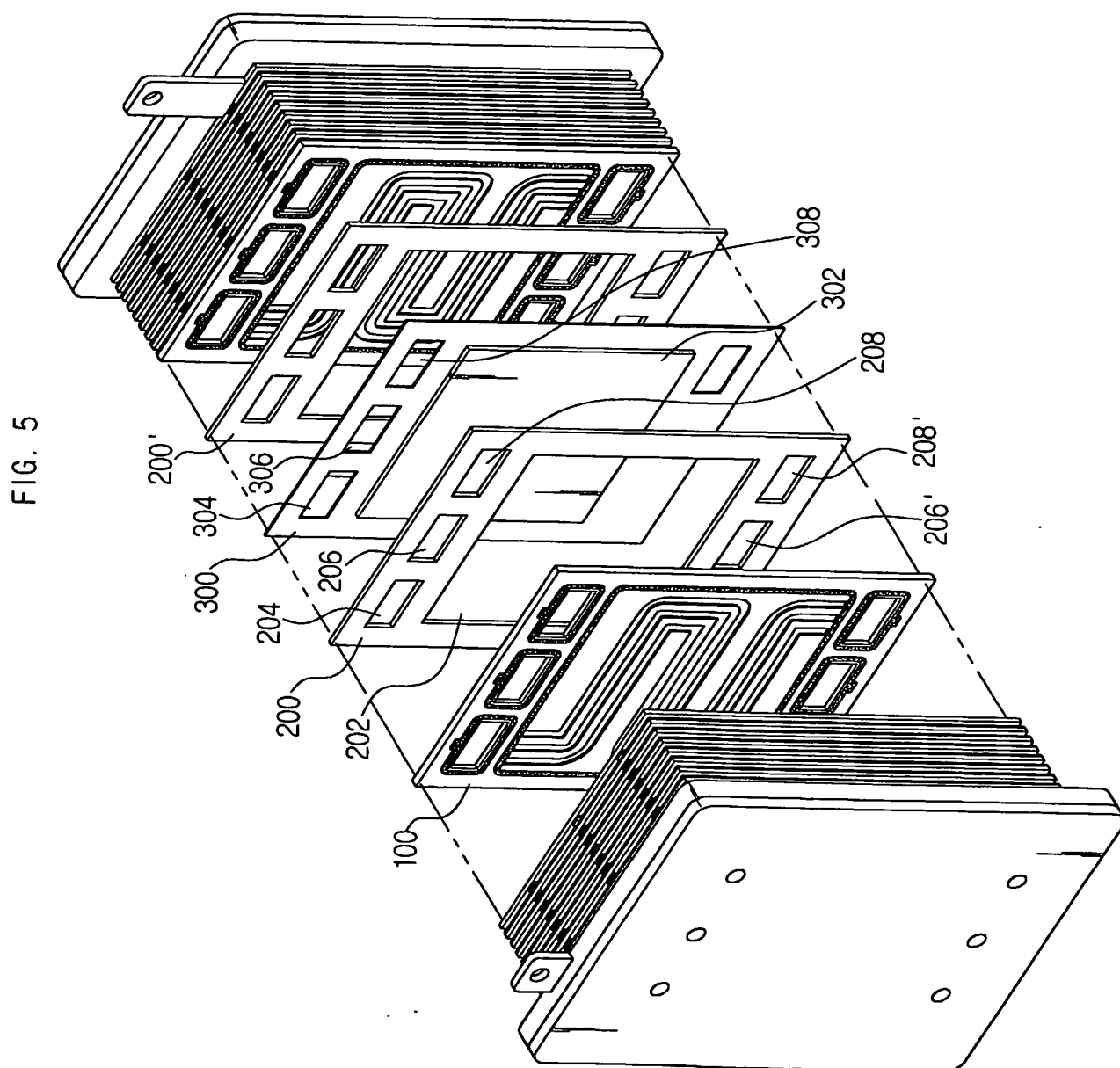




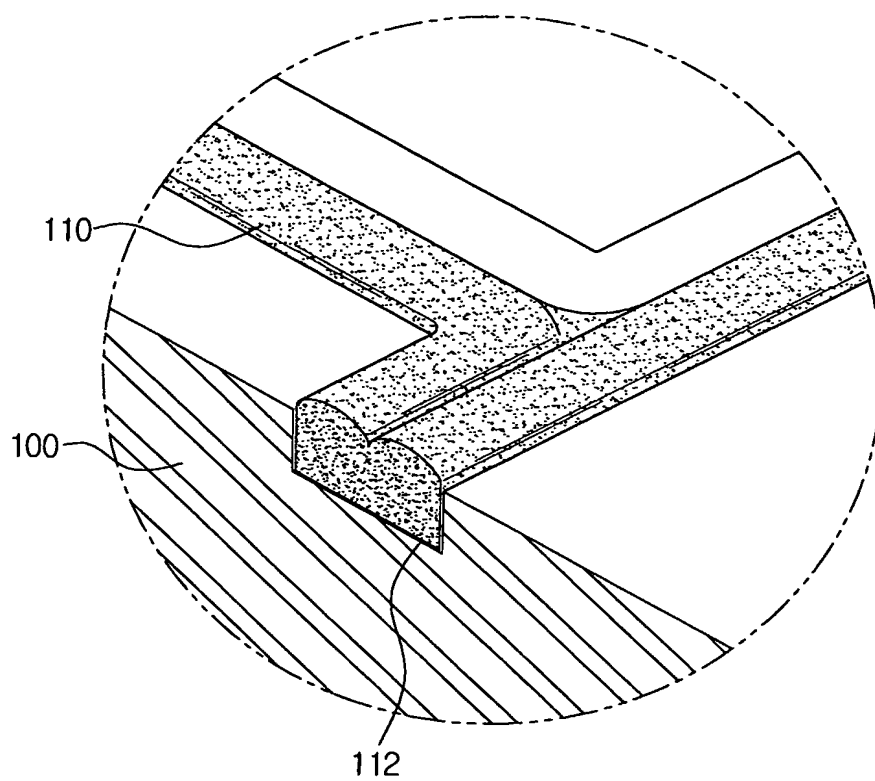
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FIG. 4





6/6
FIG. 6



INTERNATIONAL SEARCH REPORT

International application No.
PCT/KR2003/001226

A. CLASSIFICATION OF SUBJECT MATTER

IPC7 H01M 8/02

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC7 H01M 8/02

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
Korean patents and applications for inventions since 1975, Korean utility models and applications for utility models since 1975
Japanese patents and applications for inventions since 1976

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 6440597 B1 (Seiji Mizuno) 27 Aug 2002 * the whole document*	1 - 9
A	US 2002-55027 A1 (Masajirou Inoue) 9 May 2002 * the whole document*	1 - 9
A	US 4533455 A1 (Edward N.Balko) 6 Aug 1985 * the whole document*	1 - 9

☐ Further documents are listed in the continuation of Box C.

☒ See patent family annex.

* Special categories of cited documents:

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Date of the actual completion of the international search

12 MARCH 2004 (12.03.2004)

Date of mailing of the international search report

15 MARCH 2004 (15.03.2004)

Name and mailing address of the ISA/KR

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920 Dunsan-dong, Seo-gu, Daejeon 302-701,
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INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/KR2003/001226

Patent document
cited in search report

Publication
date

Patent family
member(s)

Publication
date

US 6440597 B1
US 2002-55027 A1
US 4533455 A

27 Aug 2002
9 May 2002
6 Aug 1985

NONE
NONE
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